

**Material Model 10: Elastic-Plastic-Hydrodynamic**

For completeness we give the entire derivation of this constitutive model based on radial return plasticity.

The pressure,  $p$ , deviatoric strain rate,  $\dot{\epsilon}'_{ij}$ , deviatoric stress rate,  $\dot{s}_{ij}$ , volumetric strain rate, and  $\dot{\epsilon}_v$ , are defined in Equation (19.10.1):

$$\begin{aligned}
 p &= -\frac{1}{3} \sigma_{ij} \delta_{ij} & \dot{\epsilon}'_{ij} &= \dot{\epsilon}_{ij} - \frac{1}{3} \dot{\epsilon}_v \\
 s_{ij} &= \sigma_{ij} + p \delta_{ij} & \dot{\epsilon}_v &= \dot{\epsilon}_{ij} \delta_{ij} \\
 s_{ij}^{\nabla} &= 2\mu \dot{\epsilon}'_{ij} = 2G \dot{\epsilon}'_{ij}
 \end{aligned} \tag{19.10.1}$$

The Jaumann rate of the deviatoric stress,  $s_{ij}^{\nabla}$ , is given by:

$$s_{ij}^{\nabla} = \dot{s}_{ij} - s_{ip} \Omega_{pj} - s_{jp} \Omega_{pi} \tag{19.10.2}$$

First we update  $s_{ij}^n$  to  $s_{ij}^{n+1}$  elastically

$${}^*s_{ij}^{n+1} = s_{ij}^n + s_{ip} \Omega_{pj} + s_{jp} \Omega_{pi} + 2G \dot{\epsilon}'_{ij} dt = \underbrace{s_{ij}^n + R_{ij}}_{s_{ij}^{R^n}} + \underbrace{2G \dot{\epsilon}'_{ij} dt}_{2G \Delta \epsilon'_{ij}} \tag{19.10.3}$$

where the left superscript, \*, denotes a trial stress value. The effective trial stress is defined by

$$s^* = \left( \frac{3}{2} {}^*s_{ij}^{n+1} {}^*s_{ij}^{n+1} \right)^{1/2} \tag{19.10.4}$$

and if  $s^*$  exceeds yield stress  $\sigma_y$ , the Von Mises flow rule:

$$\phi = \frac{1}{2} s_{ij} s_{ij} - \frac{\sigma_y^2}{3} \leq 0 \tag{19.10.5}$$

is violated and we scale the trial stresses back to the yield surface, i.e., a radial return

$$s_{ij}^{n+1} = \frac{\sigma_y}{s^*} {}^*s_{ij}^{n+1} = m {}^*s_{ij}^{n+1} \tag{19.10.6}$$

The plastic strain increment can be found by subtracting the deviatoric part of the strain increment that is elastic,  $\frac{1}{2G}(s_{ij}^{n+1} - s_{ij}^{R^n})$ , from the total deviatoric increment,  $\Delta\epsilon'_{ij}$ , i.e.,

$$\Delta\epsilon_{ij}^p = \Delta\epsilon'_{ij} - \frac{1}{2G}(s_{ij}^{n+1} - s_{ij}^{R^n}) \quad (19.10.7)$$

Recalling that,

$$\Delta\epsilon'_{ij} = \frac{{}^*s_{ij}^{n+1} - s_{ij}^{R^n}}{2G} \quad (19.10.8)$$

and substituting Equation (19.10.8) into (19.10.7) we obtain,

$$\Delta\epsilon_{ij}^p = \frac{({}^*s_{ij}^{n+1} - s_{ij}^{n+1})}{2G} \quad (19.10.9)$$

Substituting Equation (19.10.6)

$$s_{ij}^{n+1} = m {}^*s_{ij}^{n+1}$$

into Equation (19.10.9) gives,

$$\Delta\epsilon_{ij}^p = \left(\frac{1-m}{2G}\right) {}^*s_{ij}^{n+1} = \frac{1-m}{2Gm} s_{ij}^{n+1} = d\lambda s_{ij}^{n+1} \quad (19.10.10)$$

By definition an increment in effective plastic strain is

$$\Delta\epsilon^p = \left(\frac{2}{3} \Delta\epsilon_{ij}^p \Delta\epsilon_{ij}^p\right)^{1/2} \quad (19.10.11)$$

Squaring both sides of Equation (19.10.10) leads to:

$$\Delta\epsilon_{ij}^p \Delta\epsilon_{ij}^p = \left(\frac{1-m}{2G}\right)^2 {}^*s_{ij}^{n+1} {}^*s_{ij}^{n+1} \quad (19.10.12)$$

or from Equations (19.10.4) and (19.10.11):

$$\frac{3}{2} \Delta\epsilon^{p^2} = \left(\frac{1-m}{2G}\right)^2 \frac{2}{3} s^{*2} \quad (19.10.13)$$

Hence,

$$\therefore \Delta \varepsilon^p = \frac{1-m}{3G} s^* = \frac{s^* - \sigma_y}{3G} \quad (19.10.14)$$

where we have substituted for  $m$  from Equation (19.10.6)

$$m = \frac{\sigma_y}{s^*}$$

If isotropic hardening is assumed then:

$$\sigma_y^{n+1} = \sigma_y^n + E^p \Delta \varepsilon^p \quad (19.10.15)$$

and from Equation (19.10.14)

$$\Delta \varepsilon^p = \frac{(s^* - \sigma_y^{n+1})}{3G} = \frac{(s^* - \sigma_y^n - E^p \Delta \varepsilon^p)}{3G} \quad (19.10.16)$$

Thus,

$$(3G + E^p) \Delta \varepsilon^p = (s^* - \sigma_y^n)$$

and solving for the incremental plastic strain gives

$$\Delta \varepsilon^p = \frac{(s^* - \sigma_y^n)}{(3G + E^p)} \quad (19.10.17)$$

The algorithm for plastic loading can now be outlined in five simple steps. If the effective trial stress exceeds the yield stress then

1. Solve for the plastic strain increment:

$$\Delta \varepsilon^p = \frac{(s^* - \sigma_y^n)}{(3G + E^p)}$$

2. Update the plastic strain:

$$\varepsilon^{p^{n+1}} = \varepsilon^{p^n} + \Delta \varepsilon^p.$$

3. Update the yield stress:

$$\sigma_y^{n+1} = \sigma_y^n + E^p \Delta \varepsilon^p$$

4. Compute the scale factor using the yield strength at time  $n+1$ :

$$m = \frac{\sigma_y^{n+1}}{s^*}$$

5. Radial return the deviatoric stresses to the yield surface:

$$s_{ij}^{n+1} = m^* s_{ij}^{n+1}$$

### Material Model 11: Elastic-Plastic With Thermal Softening

Steinberg and Guinan [1978] developed this model for treating plasticity at high strain rates ( $10^5 \text{ s}^{-1}$ ) where enhancement of the yield strength due to strain rate effects is saturated out.

Both the shear modulus  $G$  and yield strength  $\sigma_y$  increase with pressure but decrease with temperature. As a melt temperature is reached, these quantities approach zero. We define the shear modulus before the material melts as

$$G = G_0 \left[ 1 + bpV^{1/3} - h \left( \frac{E - E_c}{3R'} - 300 \right) \right] e^{-\frac{fE}{E_m - E}} \quad (19.11.1)$$

where  $G_0$ ,  $b$ ,  $h$ , and  $f$  are input parameters,  $E_c$  is the cold compression energy:

$$E_c(X) = \int_0^X p dx - \frac{900 R' \exp(ax)}{(1-X)^{2(\gamma_0 - a - \frac{1}{2})}}, \quad (19.11.2)$$

where

$$X = 1 - V, \quad (19.11.3)$$

and  $E_m$  is the melting energy:

$$E_m(X) = E_c(X) + 3R'T_m(X) \quad (19.11.4)$$

which is a function of the melting temperature  $T_m(X)$ :

$$T_m(X) = \frac{T_{mo} \exp(2aX)}{(1-X)^{2(\gamma_0 - a - \frac{1}{3})}} \quad (19.11.5)$$

and the melting temperature  $T_{mo}$  at  $\rho = \rho_0$ . The constants  $\gamma_0$  and  $a$  are input parameters. In the above equation,  $R'$  is defined by